

Liquid-Cooled Cast-In Band Heaters for Extrusion Processing

Single Set of Cooling Tubes—The Industry Standard

The single set cooling tube design features 1/4", 3/8" or 1/2" diameter tubing precisely formed into a serpentine or any other suitable shape and cast into the body of the Cast-In Heater. This is the most widely used method for providing a means of cooling in liquid-cooled Cast-In Heaters.

From this basic design, the user can choose to factory equip the cooling tubes with any of the cooling tube termination options shown on page 3-52. Electrical termination options are shown on pages 3-54 and 3-55. The two most common clamping variations are shown below.



Type CW—Single Cooling Tube with Strap Clamping

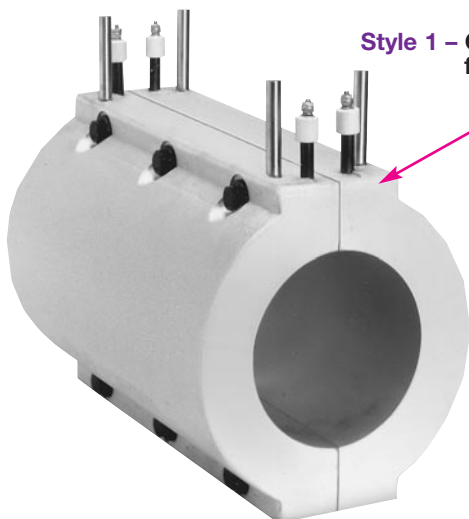
Type CW Cast-In Band Heaters consist of liquid cooled and/or heating functions, and are secured to the extruder barrel with 3/4" or 1-1/4" wide low expansion stainless steel clamping straps with 1/4"-20 socket head cap screws and barrel nuts.

If not otherwise specified, supplied with Type S electrical screw termination, 3" long cooling tube extensions and straps for clamping. For a wide selection of electrical and cooling tube termination options, see pages 3-52 through 3-55. See page 3-63 for complete details on how to order.

Type CWB—Single Cooling Tube with Bolt Clamping

Type CWB Cast-In Band Heaters consist of liquid cooled and/or heating functions, and are secured to the barrel by bolts clamping the two halves together around the barrel. A variety of bolt clamping designs and hardware is available. Consult Tempco with your specific requirements.

If not otherwise specified, cast-in band heaters are supplied with Type S electrical screw termination and 3" long cooling tube extensions. For a wide selection of electrical and cooling tube termination options, see pages 3-52 through 3-55. See page 3-63 for complete details on how to order.



Style 1 – Continuous Flange for Bolt Clamping

Style 2 – Segmented Pads for Bolt Clamping

